

# **Test Report**

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昇貿科技股份有限公司

SHENMAO TECHNOLOGY INC.

桃園縣觀音工業區工業二路12-1號

NO. 12-1, GONGYE 2ND RD., GUANYIN INDUSTRIAL AREA, TAOYUAN COUNTY 328, TAIWAN

以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by/on behalf of the applicant as):

樣品名稱(Sample Description) : SOLDER FLUX

樣品型號(Style/Item No.) : F4

收件日期(Sample Receiving Date) : 2014/12/16

測試期間(Testing Period) : 2014/12/16 TO 2014/12/22

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請見下一頁 (Please refer to next pages). 測試結果(Test Results)





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#### 測試結果(Test Results)

測試部位(PART NAME)No.1 : 黄色塊狀 (YELLOW LUMP)

| 測試項目<br>(Test Items)  | 單位<br>(Unit) | 測試方法<br>(Method)  | 方法偵測<br>極限値<br>(MDL) | 結果<br>(Result) |
|---|--------------|---|----------------------|----------------|
|   |              |   |                      | No.1           |
| 鎬 / Cadmium (Cd)  | mg/kg        | 參考IEC 62321-5: 2013方法,以感應耦合電<br>漿原子發射光譜儀檢測. / With reference<br>to IEC 62321-5: 2013 and performed by<br>ICP-AES.         | 2                    | n.d.           |
| 鉛 / Lead (Pb)   | mg/kg        | 参考IEC 62321-5: 2013方法,以感應耦合電<br>漿原子發射光譜儀檢測. / With reference<br>to IEC 62321-5: 2013 and performed by<br>ICP-AES.         | 2                    | n.d.           |
| 汞 / Mercury (Hg)  | mg/kg        | 參考IEC 62321-4: 2013方法,以感應耦合電<br>漿原子發射光譜儀檢測. / With reference<br>to IEC 62321-4: 2013 and performed by<br>ICP-AES.         | 2                    | n.d.           |
| 六價鉻 / Hexavalent Chromium<br>Cr(VI)   | mg/kg        | 參考IEC 62321: 2008 - Annex C方法,以<br>UV-VIS檢測. / With reference to IEC<br>62321: 2008 - Annex C and performed by<br>UV-VIS. | 2                    | n.d.           |
| 六溴環十二烷及所有主要被辨别出的<br>異構物 / Hexabromocyclododecane<br>(HBCDD) and all major<br>diastereoisomers identified ( $\alpha$ -<br>HBCDD, $\beta$ - HBCDD, $\gamma$ - HBCDD) (CAS<br>No.: 25637-99-4 and 3194-55-6<br>(134237-51-7, 134237-50-6,<br>134237-52-8)) | mg/kg        | 參考IEC 62321: 2008方法,以氣相層析/質<br>譜儀檢測. / With reference to IEC<br>62321: 2008 method. Analysis was<br>performed by GC/MS.   | 5                    | n.d.           |



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| 測試項目<br>(Test Items)  | 單位<br>(Unit) | 測試方法<br>(Method)   | 方法偵測<br>極限値<br>(MDL) | 結果<br>(Result)<br>No.1 |
|---|--------------|--|----------------------|------------------------|
| 全氟辛烷磺酸 / Perfluorooctane<br>sulfonates (PFOS-Acid, Metal<br>Salt, Amide)          | mg/kg        | 参考US EPA 3550C: 2007方法,以液相層析/質譜儀檢測./With reference to US EPA 3550C: 2007. Analysis was performed by LC/MS.             | 10                   | n.d.                   |
| 全氟辛酸 / PFOA (CAS No.: 335-67-<br>1)   | mg/kg        | 参考US EPA 3550C: 2007方法,以液相層析/<br>質譜儀檢測. / With reference to US EPA<br>3550C: 2007. Analysis was performed by<br>LC/MS. | 10                   | n.d.                   |
| 鄰苯二甲酸丁苯甲酯 / BBP (Butyl<br>Benzyl phthalate) (CAS No.: 85-<br>68-7)                | %            | 参考EN 14372, 以氣相層析/質譜儀檢測./<br>With reference to EN 14372. Analysis<br>was performed by GC/MS.                           | 0.003                | n.d.                   |
| 鄰苯二甲酸二 (2-乙基己基)酯 /<br>DEHP (Di- (2-ethylhexyl)<br>phthalate) (CAS No.: 117-81-7)  | %            | 參考EN 14372, 以氣相層析/質譜儀檢測./<br>With reference to EN 14372. Analysis<br>was performed by GC/MS.                           | 0.003                | n.d.                   |
| 鄰苯二甲酸二異癸酯 / DIDP (Di-<br>isodecyl phthalate) (CAS No.:<br>26761-40-0; 68515-49-1) | %            | 参考EN 14372, 以氣相層析/質譜儀檢測./<br>With reference to EN 14372. Analysis<br>was performed by GC/MS.                           | 0.01                 | n.d.                   |
| 鄰苯二甲酸二異壬酯 / DINP (Di-<br>isononyl phthalate) (CAS No.:<br>28553-12-0; 68515-48-0) | %            | 参考EN 14372, 以氣相層析/質譜儀檢測./<br>With reference to EN 14372. Analysis<br>was performed by GC/MS.                           | 0.01                 | n.d.                   |
| 鄰苯二甲酸二正辛酯 / DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0)                       | %            | 参考EN 14372, 以氣相層析/質譜儀檢測./<br>With reference to EN 14372. Analysis<br>was performed by GC/MS.                           | 0.003                | n.d.                   |
| 鄰苯二甲酸二丁酯 / DBP (Dibutyl<br>phthalate) (CAS No.: 84-74-2)                          | %            | 参考EN 14372, 以氣相層析/質譜儀檢測./<br>With reference to EN 14372. Analysis<br>was performed by GC/MS.                           | 0.003                | n.d.                   |



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| 測試項目<br>(Test Items)             | 單位<br>(Unit) | 測試方法<br>(Method)  | 方法偵測<br>極限値 | 結果<br>(Result) |
|----------------------------------|--------------|---|-------------|----------------|
| (lest ltems)                     | (Unit)       | (Method)  | (MDL)       | No.1           |
| 多溴聯苯總和 / Sum of PBBs             | mg/kg        |   | -           | n.d.           |
| 一溴聯苯 / Monobromobiphenyl         | mg/kg        |   | 5           | n.d.           |
| 二溴聯苯 / Dibromobiphenyl           | mg/kg        |   | 5           | n.d.           |
| 三溴聯苯 / Tribromobiphenyl          | mg/kg        |   | 5           | n.d.           |
| 四溴聯苯 / Tetrabromobiphenyl        | mg/kg        |   | 5           | n.d.           |
| 五溴聯苯 / Pentabromobiphenyl        | mg/kg        |   | 5           | n.d.           |
| 六溴聯苯 / Hexabromobiphenyl         | mg/kg        |   | 5           | n.d.           |
| 七溴聯苯 / Heptabromobiphenyl        | mg/kg        |   | 5           | n.d.           |
| 八溴聯苯 / Octabromobiphenyl         | mg/kg        |   | 5           | n.d.           |
| 九溴聯苯 / Nonabromobiphenyl         | mg/kg        | 參考IEC 62321: 2008 - Annex A方法,以氣相層析/質譜儀檢測./ With reference to IEC 62321: 2008 - Annex A and performed by GC/MS. | 5           | n.d.           |
| 十溴聯苯 / Decabromobiphenyl         | mg/kg        |   | 5           | n.d.           |
| 多溴聯苯醚總和 / Sum of PBDEs           | mg/kg        |   | -           | n.d.           |
| 一溴聯苯醚 / Monobromodiphenyl ether  | mg/kg        |   | 5           | n.d.           |
| 二溴聯苯醚 / Dibromodiphenyl ether    | mg/kg        |   | 5           | n.d.           |
| 三溴聯苯醚 / Tribromodiphenyl ether   | mg/kg        |   | 5           | n.d.           |
| 四溴聯苯醚 / Tetrabromodiphenyl ether | mg/kg        |   | 5           | n.d.           |
| 五溴聯苯醚 / Pentabromodiphenyl ether | mg/kg        |   | 5           | n.d.           |
| 六溴聯苯醚 / Hexabromodiphenyl ether  | mg/kg        |   | 5           | n.d.           |
| 七溴聯苯醚 / Heptabromodiphenyl ether | mg/kg        |   | 5           | n.d.           |
| 八溴聯苯醚 / Octabromodiphenyl ether  | mg/kg        |   | 5           | n.d.           |
| 九溴聯苯醚 / Nonabromodiphenyl ether  | mg/kg        |   | 5           | n.d.           |
| 十溴聯苯醚 / Decabromodiphenyl ether  | mg/kg        |   | 5           | n.d.           |



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| 測試項目<br>(Test Items)                                  | 單位<br>(Unit) | 測試方法<br>(Method)  | 方法偵測<br>極限値<br>(MDL) | 結果<br>(Result)<br>No.1 |
|---|--------------|---|----------------------|------------------------|
| 鹵素 / Halogen  |              |   |                      |                        |
| 鹵素(氟)/ Halogen-Fluorine (F)<br>(CAS No.: 14762-94-8)  | mg/kg        | 参考BS EN 14582:2007, 以離子層析儀分析.<br>/ With reference to BS EN 14582:2007.<br>Analysis was performed by IC. | 50                   | n.d.                   |
| 鹵素(氯)/ Halogen-Chlorine (C1)<br>(CAS No.: 22537-15-1) | mg/kg        |   | 50                   | n.d.                   |
| 鹵素(溴)/ Halogen-Bromine (Br)<br>(CAS No.: 10097-32-2)  | mg/kg        |   | 50                   | n.d.                   |
| 鹵素(碘)/ Halogen-Iodine (I)<br>(CAS No.: 14362-44-8)    | mg/kg        |   | 50                   | n.d.                   |

#### 備註(Note):

- 1. mg/kg = ppm ; 0.1wt% = 1000ppm
- 2. n.d. = Not Detected (未檢出)
- 3. MDL = Method Detection Limit (方法偵測極限值)
- 4. "-" = Not Regulated (無規格值)

#### PFOS参考資訊(Reference Information): 持久性有機污染物 POPs - (EU) 757/2010

PFOS濃度在物質或製備中不得超過0.001%(10ppm),在半成品、成品或零部件中不得超過0.1%(1000ppm),在紡織品或 塗層材料中不得超過1µg/m²。

(Outlawing PFOS as substances or preparations in concentrations above 0.001% (10ppm), in semi-finished products or articles or parts at a level above 0.1%(1000ppm), in textiles or other coated materials above  $1 \mu g/m^2$ .)



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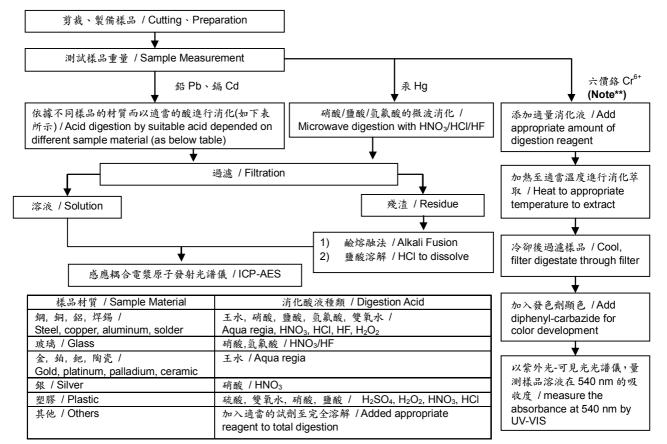
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- 1) 根據以下的流程圖之條件,樣品已完全溶解。( 六價鉻測試方法除外 ) / These samples were dissolved totally by pre-conditioning method according to below flow chart. ( Cr<sup>6+</sup> test method excluded )
- 2) 测試人員:楊登偉 / Name of the person who made measurement: Climbgreat Yang
- 3) 测試負責人:張啓興 / Name of the person in charge of measurement: Troy Chang



#### Note\*\* (For IEC 62321)

- (1) 針對非金屬材料加入鹼性消化液,加熱至 90~95℃ 萃取. / For non-metallic material, add alkaline digestion reagent and heat to 90~95℃.
- (2) 針對金屬材料加入純水,加熱至沸騰萃取. / For metallic material, add pure water and heat to boiling.



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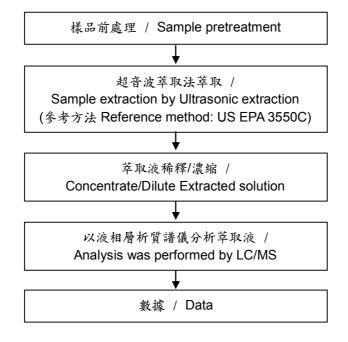
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## 

#### 全氟辛酸/全氟辛烷磺酸分析流程圖 / PFOA/PFOS analytical flow chart

- 測試人員: 翁賜彬 / Name of the person who made measurement: Roman Wong
- 測試負責人:張啓興 / Name of the person in charge of measurement: Troy Chang





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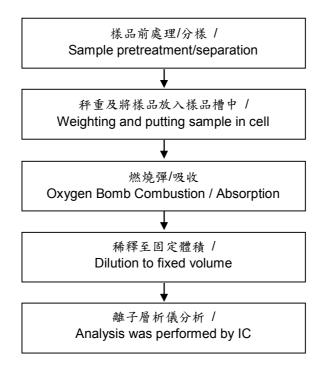
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#### 鹵素分析流程圖 / Analytical flow chart of halogen content

- 測試人員:陳恩臻 / Name of the person who made measurement: Rita Chen
- 測試負責人:張啓興 / Name of the person in charge of measurement: Troy Chang





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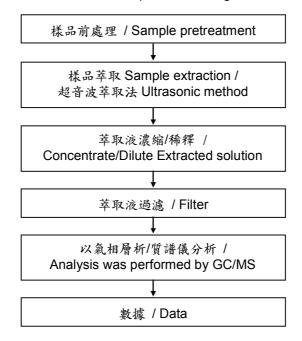
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#### 六溴環十二烷分析流程圖 / HBCDD analytical flow chart

- 測試人員:翁賜彬 / Name of the person who made measurement: Roman Wong
- 測試負責人:張啓興 / Name of the person in charge of measurement: Troy Chang





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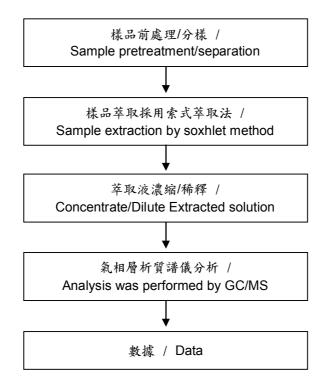
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### 可塑劑分析流程圖 / Analytical flow chart of phthalate content

- 測試人員:翁賜彬 / Name of the person who made measurement: Roman Wong
- 測試負責人:張啓興 / Name of the person in charge of measurement: Troy Chang



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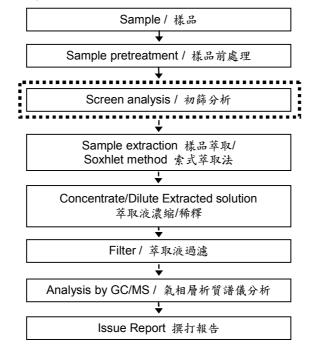
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#### 多溴聯苯/多溴聯苯醚分析流程圖 / PBB/PBDE analytical FLOW CHART

- 測試人員: 翁賜彬 / Name of the person who made measurement: Roman Wong
- 測試負責人:張啓興 / Name of the person in charge of measurement: Troy Chang

初次測試程序 / First testing process -選擇性篩檢程序 / Optional screen process ••••••

確認程序 / Confirmation process - · - · ▶





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\* 照片中如有箭頭標示,則表示為實際檢測之樣品/部位. \*
(The tested sample / part is marked by an arrow if it's shown on the photo.)

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\*\* 報告結尾 (End of Report) \*\*