

測試報告 Test Report

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日期(Date) : 2013/07/25

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昇貿科技股份有限公司

SHENMAO TECHNOLOGY INC.

桃園縣觀音工業區工業二路12-1號

NO. 12-1, GONGYE 2ND RD., GUANYIN INDUSTRIAL AREA, TAOYUAN COUNTY 328, TAIWAN



以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by/on behalf of the applicant as) :

樣品名稱(Sample Description) : LEAD-FREE SOLDER
樣品型號(Style/Item No.) : PF669
收件日期(Sample Receiving Date) : 2013/07/19
測試期間(Testing Period) : 2013/07/19 TO 2013/07/25

=====
測試需求(Test Requested) : 依據客戶要求, 參考RoHS 2011/65/EU Annex II 指令進行鑄, 鉛, 汞, 六價鉻, 多溴聯苯, 多溴聯苯醚測試. (As specified by client, with reference to RoHS Directive 2011/65/EU Annex II to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs contents in the submitted sample.)

測試方法(Test Method) : 參考IEC 62321: 2008方法 / With reference to IEC 62321: 2008.

測試結果(Test Results) : 請見下一頁 (Please refer to next pages).


Troy Chang, Manager-Tech
Signed for and on behalf of
SGS TAIWAN LTD
Chemical Laboratory – Taipei

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測試結果(Test Results)

測試部位(PART NAME)No.1 : 銀色金屬 (SILVER COLORED METAL)

測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限值 (MDL)	結果 (Result)
				No.1
鎘 / Cadmium (Cd)	mg/kg	參考IEC 62321: 2008 - Clause 9方法, 以感應耦合電漿原子發射光譜儀檢測. / With reference to IEC 62321: 2008 - Clause 9 and performed by ICP-AES.	2	n.d.
鉛 / Lead (Pb)	mg/kg	參考IEC 62321: 2008 - Clause 9方法, 以感應耦合電漿原子發射光譜儀檢測. / With reference to IEC 62321: 2008 - Clause 9 and performed by ICP-AES.	2	223
汞 / Mercury (Hg)	mg/kg	參考IEC 62321: 2008 - Clause 7方法, 以感應耦合電漿原子發射光譜儀檢測. / With reference to IEC 62321: 2008 - Clause 7 and performed by ICP-AES.	2	n.d.
六價鉻 / Hexavalent Chromium Cr(VI)	**	參考IEC 62321: 2008 - Annex B方法, 以沸水萃取法檢測. / With reference to IEC 62321: 2008 - Annex B and performed by Boiling water extraction Method.#	#	Negative
多溴聯苯總和 / Sum of PBBs	mg/kg	參考IEC 62321: 2008 - Annex A方法, 以氣相層析/質譜儀檢測. / With reference to IEC 62321: 2008 - Annex A and performed by GC/MS.	-	n.d.
一溴聯苯 / Monobromobiphenyl	mg/kg		5	n.d.
二溴聯苯 / Dibromobiphenyl	mg/kg		5	n.d.
三溴聯苯 / Tribromobiphenyl	mg/kg		5	n.d.
四溴聯苯 / Tetrabromobiphenyl	mg/kg		5	n.d.
五溴聯苯 / Pentabromobiphenyl	mg/kg		5	n.d.
六溴聯苯 / Hexabromobiphenyl	mg/kg		5	n.d.
七溴聯苯 / Heptabromobiphenyl	mg/kg		5	n.d.
八溴聯苯 / Octabromobiphenyl	mg/kg		5	n.d.
九溴聯苯 / Nonabromobiphenyl	mg/kg		5	n.d.
十溴聯苯 / Decabromobiphenyl	mg/kg	5	n.d.	

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測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限值 (MDL)	結果 (Result)
				No.1
多溴聯苯醚總和 / Sum of PBDEs	mg/kg	參考IEC 62321: 2008 - Annex A方法, 以氣相層析/質譜儀檢測. / With reference to IEC 62321: 2008 - Annex A and performed by GC/MS.	-	n.d.
一溴聯苯醚 / Monobromodiphenyl ether	mg/kg		5	n.d.
二溴聯苯醚 / Dibromodiphenyl ether	mg/kg		5	n.d.
三溴聯苯醚 / Tribromodiphenyl ether	mg/kg		5	n.d.
四溴聯苯醚 / Tetrabromodiphenyl ether	mg/kg		5	n.d.
五溴聯苯醚 / Pentabromodiphenyl ether	mg/kg		5	n.d.
六溴聯苯醚 / Hexabromodiphenyl ether	mg/kg		5	n.d.
七溴聯苯醚 / Heptabromodiphenyl ether	mg/kg		5	n.d.
八溴聯苯醚 / Octabromodiphenyl ether	mg/kg		5	n.d.
九溴聯苯醚 / Nonabromodiphenyl ether	mg/kg		5	n.d.
十溴聯苯醚 / Decabromodiphenyl ether	mg/kg	5	n.d.	

備註(Note) :

1. mg/kg = ppm ; 0.1wt% = 1000ppm
2. n.d. = Not Detected (未檢出)
3. MDL = Method Detection Limit (方法偵測極限值)
4. "-" = Not Regulated (無規格值)
5. ** = Qualitative analysis (No Unit) 定性分析(無單位)
6. # = a. Positive means the presence of CrVI on the tested areas (Positive表示測試區域偵測到六價鉻)
b. Negative means the absence of CrVI on the tested areas (Negative表示測試區域未偵測到六價鉻)

The detected concentration in boiling-water-extraction solution is equal or greater than 0.02 mg/kg with 50 cm² tested areas. / 該溶液濃度 \geq 0.02 mg/kg with 50 cm² (tested areas)

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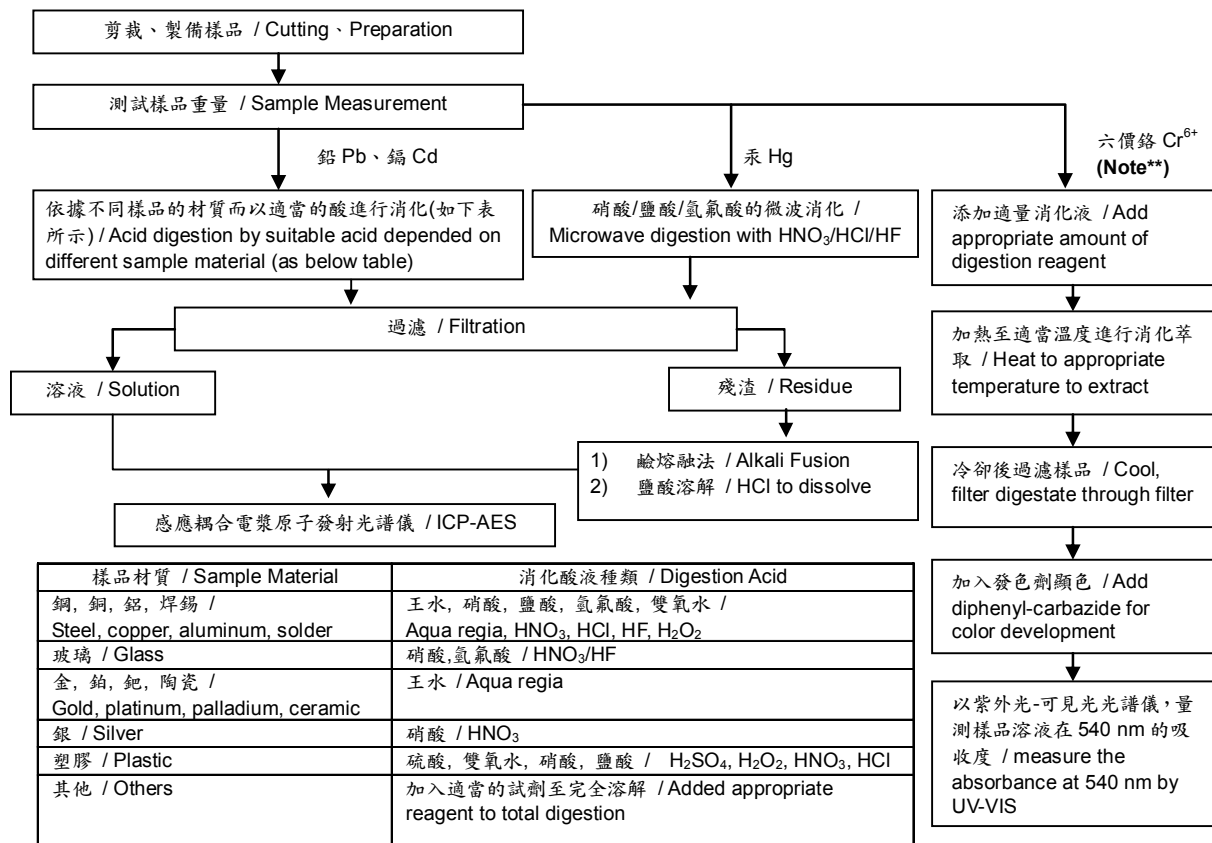
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- 1) 根據以下的流程圖之條件，樣品已完全溶解。(六價鉻測試方法除外) / These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr⁶⁺ test method excluded)
- 2) 測試人員：楊登偉 / Name of the person who made measurement: Climgreat Yang
- 3) 測試負責人：張啓興 / Name of the person in charge of measurement: Troy Chang



Note:** (1) 針對非金屬材料加入鹼性消化液，加熱至 90~95°C 萃取。 / For non-metallic material, add alkaline digestion reagent and heat to 90~95°C.
 (2) 針對金屬材料加入純水，加熱至沸騰萃取。 / For metallic material, add pure water and heat to boiling.

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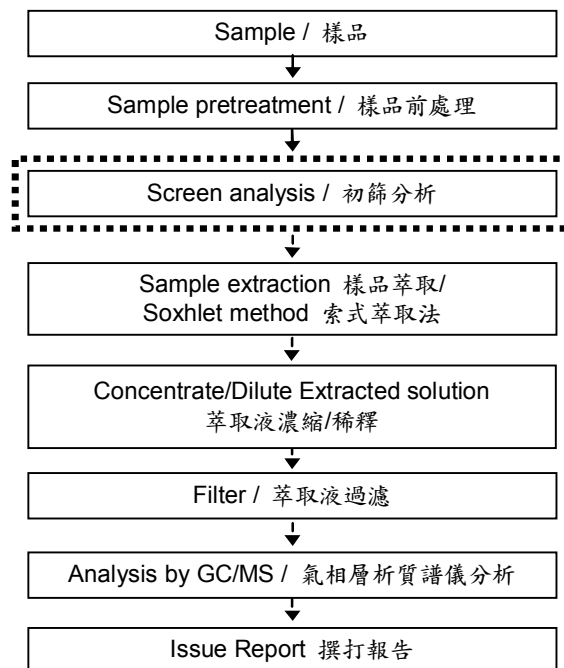
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多溴聯苯/多溴聯苯醚分析流程圖 / PBB/PBDE analytical FLOW CHART

- 測試人員：翁賜彬 / Name of the person who made measurement: Roman Wong
 - 測試負責人：張啓興 / Name of the person in charge of measurement: Troy Chang
- 初次測試程序 / First testing process —————▶
- 選擇性篩檢程序 / Optional screen process▶
- 確認程序 / Confirmation process - - - ▶



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* 照片中如有箭頭標示，則表示為實際檢測之樣品/部位。 *
(The tested sample / part is marked by an arrow if it's shown on the photo.)

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** 報告結尾 (End of Report) **